

## **VMAN ENGINE**

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# D11 (V6) SERIES DIESEL ENGINE

| Ratings    |         | 1500rpi | m/50Hz  | 1800rpm/60Hz |         |         |         |
|------------|---------|---------|---------|--------------|---------|---------|---------|
| (kW/PS)    | D11     | D11A    | D11A1   | D11A2        | D11B    | D11B1   | D11B2   |
| Prime      |         | 285/388 | 265/360 | 240/326      | 342/465 | 318/432 | 288/392 |
| Standby    | 360/490 | 314/427 | 292/397 | 264/359      | 390/530 | 340/462 | 317/431 |
| Continuous | 249/338 | 217/295 | 201/273 | 182/247      | 260/353 | 242/329 | 219/297 |

#### RATINGS DEFINITIONS

The power ratings of Emergency Standby and Prime are in accordance with ISO8528. Fuel Stop power in accordance with ISO3046.

Electric power (kW) should be estimated by considering generator efficiency, cooling fan power loss and power derating due to altitude and temperature.

STANDBY POWERRATING is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. A standby rated engine should be sized for a maximum of a 70% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating.

PRIME POWER RATING is available for an unlimited of hours per year in variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 24 hours. The Total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour with in a 12 hours period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

CONTINUOUS POWER RATING is the power that the engine can continue to use under the prescribed speed and the specified environment condition in the normal maintenance period stipulated in the manufacturing plant. And continuous power applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.



#### GENERAL DATA

| Engine Type                    | D11        | D11A                            | D11A1         | D11A2        | D11B         | D11B1         | D11B |  |  |
|--------------------------------|------------|---------------------------------|---------------|--------------|--------------|---------------|------|--|--|
|                                | 4-1        | Cycle, V-type                   | e, 6-Cylinder | , Turbo char | ged & interc | ooled (air to | air) |  |  |
| Bore x stroke                  | 128×142 mm |                                 |               |              |              |               |      |  |  |
| Displacement                   |            | 10.964 L                        |               |              |              |               |      |  |  |
| Compression ratio              | 14.6:1     |                                 |               |              |              |               |      |  |  |
| Mean effective pressure(Mpa)   | 2.39       | 2.08                            | 1.93          | 1.75         | 2.08         | 1.93          | 1.75 |  |  |
| Piston speed                   |            | 200m/s @1500rpm 240m/s @1800rpm |               |              |              |               |      |  |  |
| Rotation (Looking at flywheel) |            | Counter clockwise (CCW)         |               |              |              |               |      |  |  |
| Firing order                   |            |                                 |               | 1-4-2-5-3-6  |              |               |      |  |  |
| Injection timing               | 18°        | ±1° BTDC @                      | 1500 rpm      |              | 20°±1° B     | TDC @ 1800 r  | -pm  |  |  |
| Dry weight                     |            |                                 |               | 904 kg       |              |               |      |  |  |
| Dimension(L × W × H)           |            |                                 | 1251          | × 1389 × 128 | 8 mm         |               |      |  |  |
| Fly wheel housing              |            |                                 |               | SAE 1        |              |               |      |  |  |
| Fly wheel                      | ·          |                                 | 14(PCD :      | 438.15 mm/1  | 7.25 inch)   |               |      |  |  |
| Number of teeth on flywheel    |            |                                 |               | 160          |              |               |      |  |  |
|                                |            |                                 |               |              |              |               |      |  |  |

#### INTAKE & EXHAUST SYSTEM

| Engine Type                            | D11  | D11A | D11A1 | D11A2 | D11B | D11B1 | D11B2 |
|--|------|------|-------|-------|------|-------|-------|
| Max. Intake Restriction (kPa)          |      |      |       | 5     |      |       |       |
| Max. Exhaust Back Pressure (kPa)       |      |      |       | <10   |      |       |       |
| Combustion Air Consumption (m³/h)      | 2119 | 1820 | 1675  | 1507  | 2365 | 2042  | 1857  |
| Max. Exhaust Temperature (After Turbo) | 475  | 460  | 445   | 435   | 535  | 510   | 480   |
| Exhaust Gas Flow (m³/h)                | 4885 | 4112 | 3707  | 3288  | 5890 | 5890  | 5890  |
| Cooling fan air flow (m³/min)          | 675  | 675  | 675   | 675   | 810  | 810   | 810   |

### ENGINE MOUNTING

| Maximum Bending Moment at Rear Face to Block | 1325 N·m |
|--|----------|
|--|----------|

### COOLING SYSTEM

| Coolant Capacity for Engine              | 19 L          |
|--|---------------|
| Max. Permissible Temperature             | 90°C          |
| Max. Coolant Warning Temperature         | 95°C          |
| Max. Coolant Shutdown Temperature        | 105℃          |
| Thermostat Open Temperature              | 71℃           |
| Max. external coolant system restriction | Not available |

<sup>\*</sup>Two radiator options are provided, based on allowable maximum Air temperature On radiator inlet (Air On) Air On 40°C / Air On 50°C

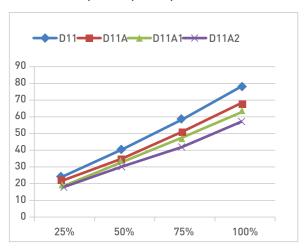
<sup>-</sup> ATB (Ambient Temperature before Boiling) of generator set varies depending on the engine room ventilation design, even if the same radiator applied. Adequate selection of radiator options by means of the cooling test is highly recommended, and generator set makers are responsible for the selection.

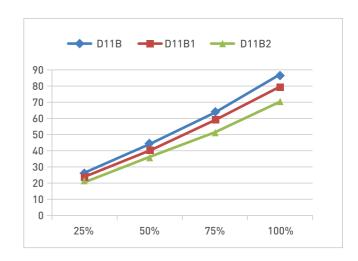


## FUEL SYSTEM

| Engine Type                                    | D11   | D11A  | D11A1 | D11A2       | D11B   | D11B1 | D11B2 |  |  |
|--|---|-------|-------|-------------|--------|-------|-------|--|--|
| Fuel Pump                                      | In-line pump type with integrated, electromagnetic actuator |       |       |             |        |       |       |  |  |
| Governor                                       | Electric type   |       |       |             |        |       |       |  |  |
| Fuel   |   |       |       | Diesel fuel |        |       |       |  |  |
| Lowest Fuel Consumption Ratio                  | 192-204 g/kw.h  |       |       |             |        |       |       |  |  |
| Fuel Consumption Of Generator Set Prime Output |   |       |       |             |        |       |       |  |  |
| 100%(L/h)                                      | 88.83   | 77.48 | 70.08 | 63.17       | 100.60 | 85.25 | 78.72 |  |  |
| Prime power                                    |   |       |       |             |        |       |       |  |  |
| 100%(L/h)                                      | 77.81   | 67.82 | 63.38 | 57.05       | 86.53  | 79.23 | 70.89 |  |  |
| 75%(L/h)                                       | 57.97   | 50.53 | 46.69 | 41.73       | 63.66  | 59.22 | 51.40 |  |  |
| 50%(L/h)                                       | 39.42   | 34.35 | 33.05 | 29.96       | 43.74  | 40.29 | 36.19 |  |  |
| 25%(L/h)                                       | 23.70   | 20.65 | 19.32 | 17.60       | 25.44  | 23.43 | 20.92 |  |  |
| Continuous power                               |   |       |       |             |        |       |       |  |  |
| 100%(L/h)                                      | 59.14   | 51.55 | 41.17 | 43.36       | 65.76  | 60.22 | 53.88 |  |  |
| Lowest Fuel Consumption Ratio (g/kW·h)         | 198   | 195   | 193   | 192         | 204    | 202   | 197   |  |  |

#### Fuel Consumption – prime power





## LUBRICATION SYSTEM

| Engine Type   | D11 Series                  |  |  |  |  |  |
|---|-----------------------------|--|--|--|--|--|
| Lub oil pressure  Idle Speed: Min 160 kPa  Governed Speed: Min 200 kPa  Maximum oil temperature  110 °C |                             |  |  |  |  |  |
| Lube oil specification  | CF-4                        |  |  |  |  |  |
| Lub oil pressure  | Idle Speed: Min 160 kPa     |  |  |  |  |  |
|   | Governed Speed: Min 200 kPa |  |  |  |  |  |
| Maximum oil temperature   | 110 ℃                       |  |  |  |  |  |
| Max. Permissible Oil Temperature (oil pan)  | 90℃                         |  |  |  |  |  |
| Oil Consumption (as % of fuel consumption)  | ≤0.5                        |  |  |  |  |  |
| Oil capacity (L)  | 25                          |  |  |  |  |  |



### ELECTRICAL SYSTEM

| Charging Alternator Voltage                | 28 V     |
|--|----------|
| Charging Alternator Capacity               | 45 A     |
| Starting Voltage                           | 24 V     |
| Starting Motor Capacity                    | 7 kW     |
| Minimum Battery Capacity                   | 2×150 Ah |
| Minimum Temperature for Unaided Cold Start | -10°C    |

### VALVE SYSTEM

| Туре                | Overhead        | Overhead valve type              |  |  |  |  |  |
|---------------------|-----------------|----------------------------------|--|--|--|--|--|
| Number of valve     | Intake 1, exhau | Intake 1, exhaust 1 per cylinder |  |  |  |  |  |
| alve lashes at cold | Intake 0.3 mm , | Intake 0.3 mm , Exhaust 0.4 mm   |  |  |  |  |  |
| Valve timing        |                 |                                  |  |  |  |  |  |
|                     | Opening         | Close                            |  |  |  |  |  |
| .Intake valve       | 24 deg.BTDC     | 36 deg.ABDC                      |  |  |  |  |  |
| .Exhaust valve      | 63 deg.BBDC     | 27 deg.ATDC                      |  |  |  |  |  |

## ENGINE DATA WITH DRY TYPE EXHAUST MANIFOLD(STANDBY POWER)

| Engine Type                        | D11 | D11A      | D11A1      | D11A2 | D11B | D11B1       | D11B2 |
|------------------------------------|-----|-----------|------------|-------|------|-------------|-------|
| Cooling water circulation (kW)     |     | 320 L/min | (1500 rpm) |       | 390  | L/min (1800 | rpm)  |
| Heat Rejection to Exhaust (kW)     | 278 | 242       | 219        | 197   | 314  | 266         | 246   |
| Heat Rejection to Coolant (kW)     | 121 | 106       | 95         | 86    | 137  | 116         | 107   |
| Heat Rejection to Intercooler (kW) | 81  | 70        | 64         | 57    | 91   | 77          | 71    |
| Radiated Heat to Ambient (kW)      | 37  | 32        | 21         | 18    | 60   | 41          | 35    |

## ENGINE DATA WITH DRY TYPE EXHAUST MANIFOLD(PRIME POWER)

| Engine Type                        | D11                            | D11A | D11A1 | D11A2                | D11B | D11B1 | D11B2 |
|------------------------------------|--------------------------------|------|-------|----------------------|------|-------|-------|
| Cooling water circulation (kW)     | 320 L/min (1500 rpm) 390 L/min |      |       | 390 L/min (1800 rpm) |      |       |       |
| Heat Rejection to Exhaust (kW)     | 252                            | 220  | 199   | 179                  | 276  | 249   | 223   |
| Heat Rejection to Coolant (kW)     | 110                            | 96   | 87    | 78                   | 120  | 109   | 97    |
| Heat Rejection to Intercooler (kW) | 73                             | 64   | 58    | 52                   | 80   | 72    | 65    |
| Radiated Heat to Ambient (kW)      | 34                             | 29   | 19    | 17                   | 52   | 38    | 32    |



### D11 SERIES ENGINE DRAWINGS

